



STANDARD

5025-13F134
EFFECTIVE FROM: SN-151000 09-01-16

PARTS LIST				
GROUP	ITEM	QTY	PART NUMBER	DESCRIPTION
	1	1	50-004-3385	BASE - D50 - ALUMINUM
	2	1	50-004-4693	SHAFT - D50 - 2" HEX
	3	1	50-004-1643	COVER - D50 - SAE 'A' 2-BOLT
	4	1	85-004-1112	INPUT GEAR
5	-	(1)	50-005-2031	CARRIER ASSY. SEC
	5A	1	50-004-1052	CARRIER - SEC. (5.05:1)
	5B	3	85-004-1041	PLANET GEAR - SEC
	5C	3	71-004-0121	PLANET SHAFT (PRIMARY)
	5D	6	01-105-0010	BEARING
	5E	6	85-004-1181	PLANET WASHER
	5F	3	01-153-0210	ROLL PIN (3/16 DIA X 7/8 LG)
	6	1	85-004-1072	SUN GEAR
7	-	(1)	50-005-2021	CARRIER ASSY
	7A	1	50-004-1072	CARRIER - PRI (5.05:1)
	7B	3	85-004-1021	PLANET GEAR - PRI.
	7C	3	81-004-0071	PLANET SHAFT
	7D	3	01-105-0410	PLANET BEARING
	7E	6	81-004-1561	THRUST WASHER-PLANET.
	7F	3	01-153-0080	ROLL PIN
	12	1	50-004-1023	RING GEAR
14	-	-	-	THRUST WASHERS
	14A	1	50-004-1091	THRUST WASHER-INPUT
	14B	1	50-004-1011	THRUST WASHER SEC. CUP
16	-	(1)	85-016-0601	SEAL KIT
	16A	1	01-405-0530	SEAL
	16C	2	01-402-0560	O-RING
20	-	-	-	OUTPUT SHAFT BEARINGS
	20A	1	01-102-0140	BEARING CONE
	20B	1	01-103-0130	BEARING CUP
	20C	1	01-102-0150	BEARING CONE
	20D	1	01-103-0140	BEARING CUP
25	-	-	-	HARDWARE
	25A	2	01-150-1390	HEX CAP SCREW
	25B	12	01-150-1560	HEX HEAD CAP SCREW
	25C	12	01-158-0413	NUT - NYLOCK
	25G	24	01-166-0120	FLATWASHER - HDN (1/2 X 7/8 X 1/8)
30	-	-	-	PLUGS & FITTINGS
	30A	2	01-207-0070	PIPE PLUG (3/8 MAGNETIC)
35	-	-	-	MISCELLANEOUS
	35A	*	50-004-1521	SHIM
	35B	1	50-004-1452	SPLIT RING
	35C	1	50-004-1462	LOCK RING
	35D	1	90-004-1081	GASKET - (SAE 'A' 2-BOLT)
	50	1	01-304-1340	MOTOR

*QUANTITY DEPENDANT UPON DESIRED BEARING PRELOAD
X5025-13F134 ECN: REV: A 09-01-16 HWP

